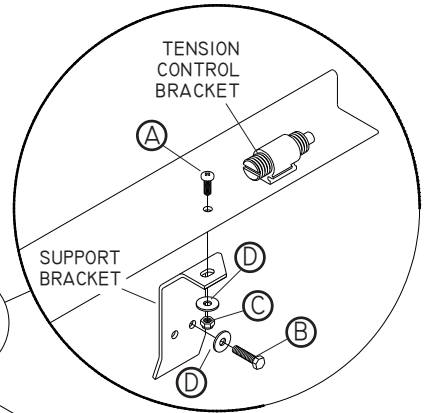
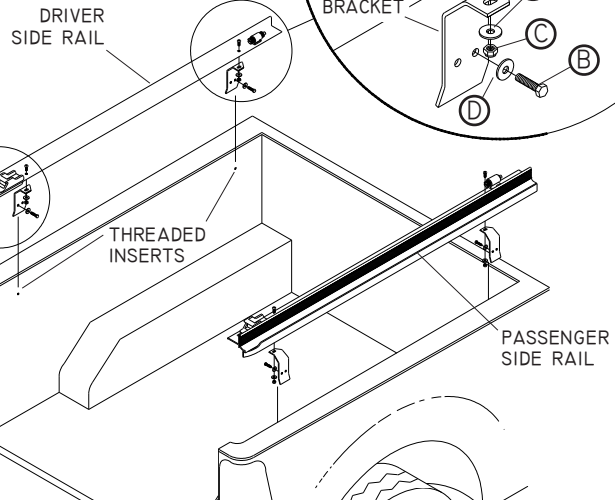
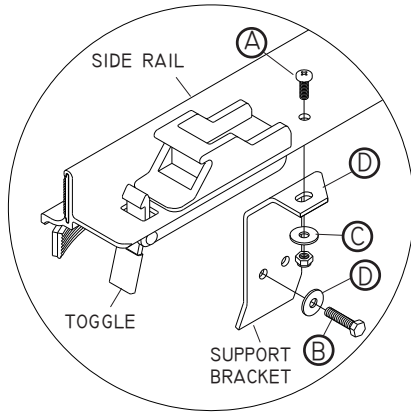


FORD EXPLORER SPORT TRAC INSTRUCTIONS

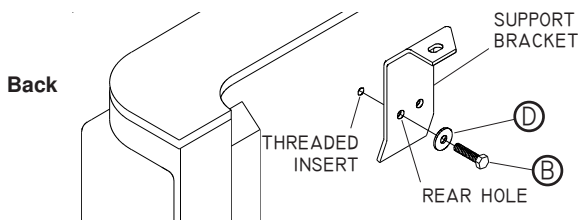
Ford Sport Tracs, because of their unique nature, require additional assembly procedures to install the side rails. A set of support brackets and hardware have been included with your TruXedo® kit in place of the clamp assemblies used on standard pickup boxes. These have been especially designed to fit your Sport Trac composite box.



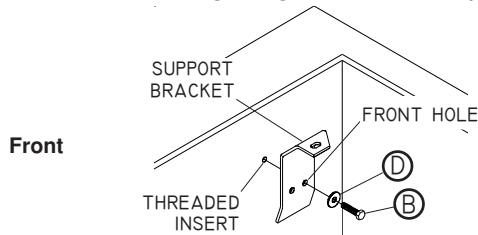
Hardware	
(A)	Pan Hd Cap Screw, 1/4" x 3/4"
(B)	Cap Screw w/Locking Patch, m6x1 x 25mm
(C)	Nylon Lock Nut, 1/4"
(D)	Flat Washer, 1/4"

Note: Threaded inserts are built in to your Sport Trac composite box

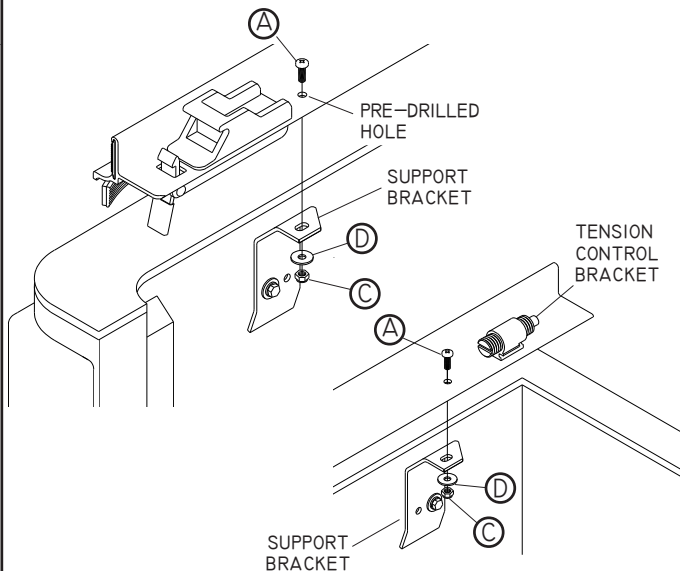
STEP 1: Align rear hole in support bracket with threaded insert in composite box near tailgate. Insert screw **B** through washer **D** and hole in bracket. Finger tighten into composite box.



STEP 2: Align front hole on support bracket with threaded insert at front of composite box. Insert screw **B** through washer **D** and hole in bracket. Finger tighten into composite box.



STEP 3: Fasten side rails to support brackets through pre-drilled holes in side rails with screws **A**, washers **D** and nuts **C**.



STEP 4: Tighten all screws and nuts securely.

CAUTION Tighten screws and nuts on side rails before driving vehicle.

TruXedo, Inc.

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